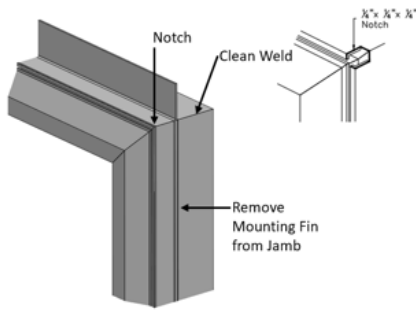


Instructions

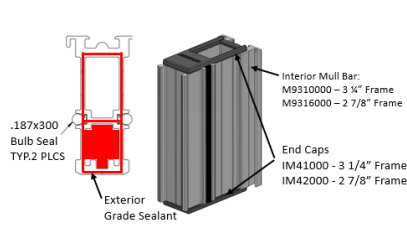
Mulling with Delta Field Mull

STEP 1



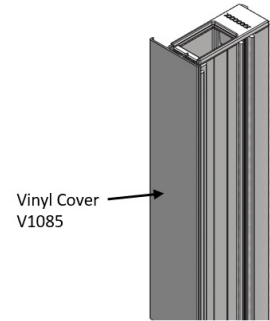
Remove mounting fin, and J-channel (if necessary) from the units that are to be joined together. Notch the exterior accessory groove, as shown to allow for the drip cap return. Make sure the welds are cleaned flush with the frame.

STEP 2



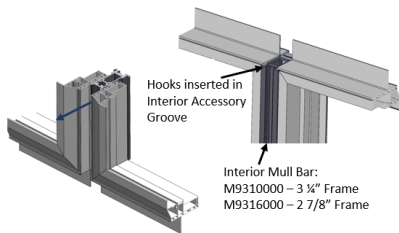
Insert a full length of compression bulbseal into both slots found on the aluminum bar. Apply sealant around the perimeter of the aluminum bar, and into the smaller exterior hollow. Push in 1 end cap on either end of the aluminum bar.

STEP 3



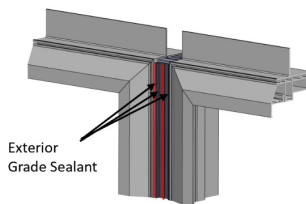
Apply interior mull cover by snapping into interior aluminum bar.

STEP 4



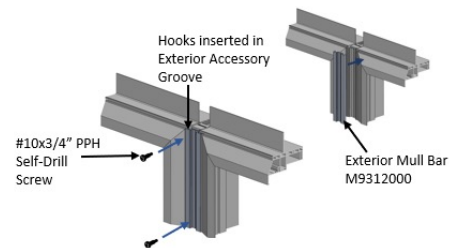
Place the units interior face down. Insert the hooks of the Interior aluminum Bar with weather-strip and end caps into the interior side accessory groove. Ensure that aluminum is centered along the window.

STEP 5



Place a continuous bead of sealant to the exterior face of the Interior mull bar, down the middle, and along the edges where it contacts the unit(s), along the entire length of the window/ mull bar.

STEP 6

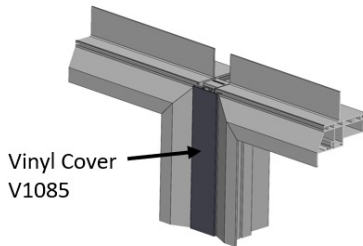


Apply the exterior aluminum bar, by inserting the hooks into the exterior accessory groove. Ensure the aluminum is centered along the length of the window. Attach the exterior aluminum piece to the interior aluminum piece using self-drill screws 2-4 inches from each end, and every 10-16 inches along its length.

Instructions Continued

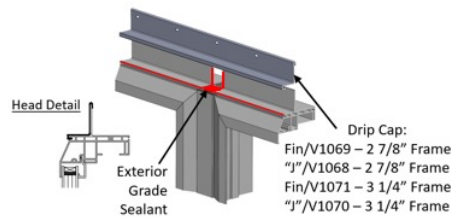
(Steps 8-9 for Fin/J-Channel, Step 10 for Finless)

STEP 7



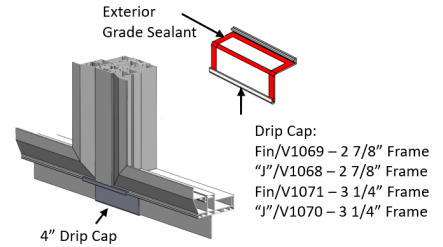
Apply exterior mull cover by snapping into exterior aluminum bar. Align along center of window.

STEP 8



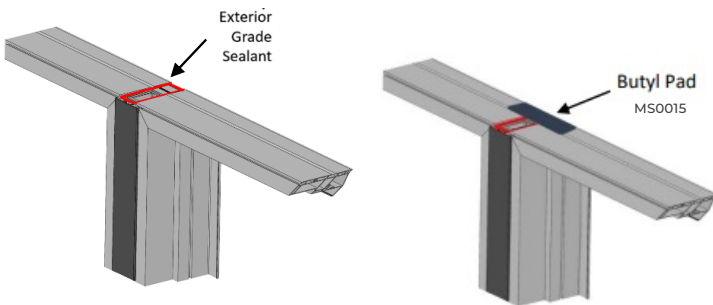
Apply a bead of sealant across the head of the unit, on the exterior edge, and up the mounting fin. Seal the open area between the units, from the mounting fin outward to the exterior face and across the edge of the mull bar, at the head. Apply full length drip cap across the head of the unit(s), by inserting the return leg in the exterior accessory groove and rolling it back over the mounting fin, and J-channel where applicable.

STEP 9



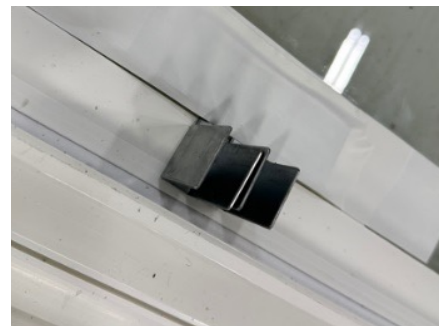
Apply sealant to the drip cap, as shown. At the sill, and on both sides of a horizontal mull, install the 4" drip cap by sliding over the mounting fin and locking into the exterior accessory groove. Make sure that there is plenty of sealant, causing "squeeze-out" when applied. Spread the excess sealant around the perimeter of the drip cap.

STEP 10



Apply a bead of sealant around the end caps on either end of the mull. Apply a butyl pad bridging the gap between the units and over half the silicone endcap. Ensure that the hole for the Anchor Bracket remains open

STEP 11



Attach 2 Anchor Brackets per each mull unit to the Muller units. Ensure that tape is placed on glass to prevent anchor brackets from scratching the glass