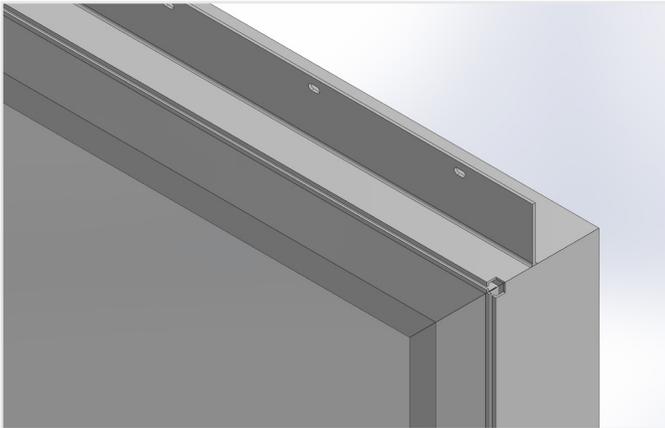
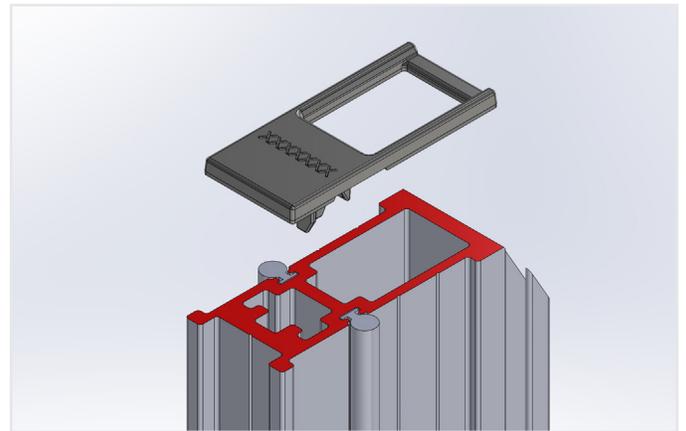


# Delta Field Mull Installation Instructions

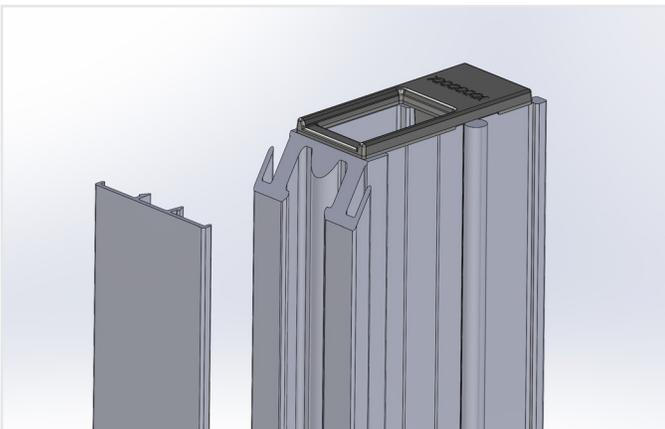
**STEP 1:** Remove mounting fin, and J-channel (if necessary) from the units that are to be joined together. Notch the exterior accessory groove, as shown to allow for the drip cap installation. (Some products may be factory notched) Make sure the welds are cleaned flush with the frame.



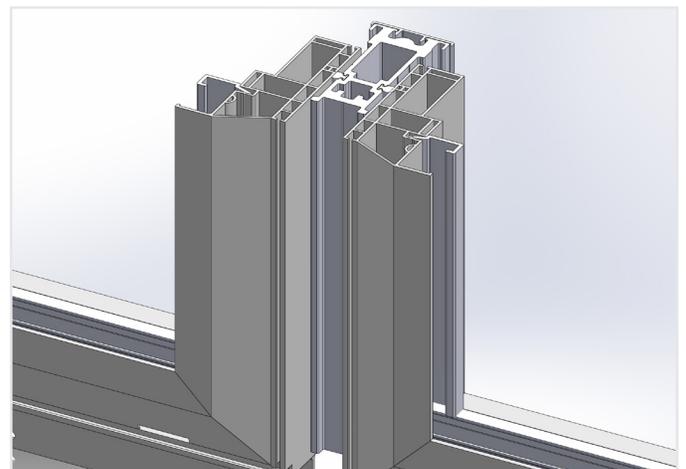
**STEP 2:** Interior mullion is factory prepared with 2 compression bulb seals and plastic end caps. Confirm compression bulbs and end cap are in place. (End caps are sealed to the mullion with silicone as shown below in red).



**STEP 3:** Apply interior mull cover by snapping into interior aluminum bar.

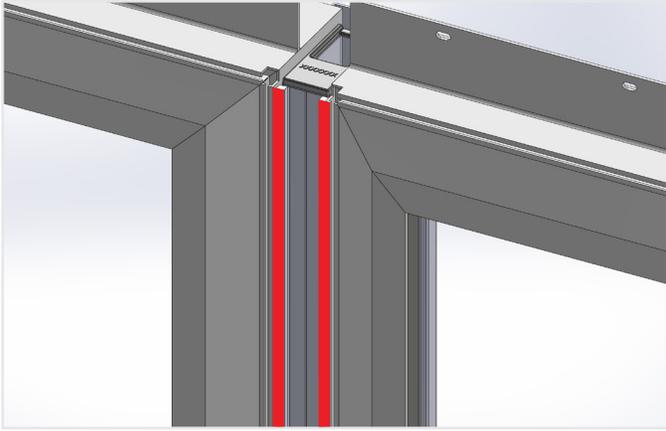


**STEP 4:** Place the windows interior face down on a flat surface. Insert the hooks of the interior aluminum mullion with compression bulb seals and end caps into the interior side accessory groove. Ensure that the mullion is centered along the window frames.

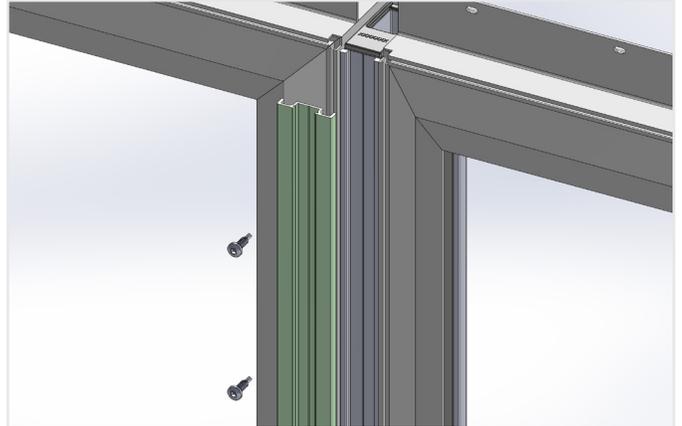


## DELTA FIELD MULL INSTRUCTIONS CONTINUED

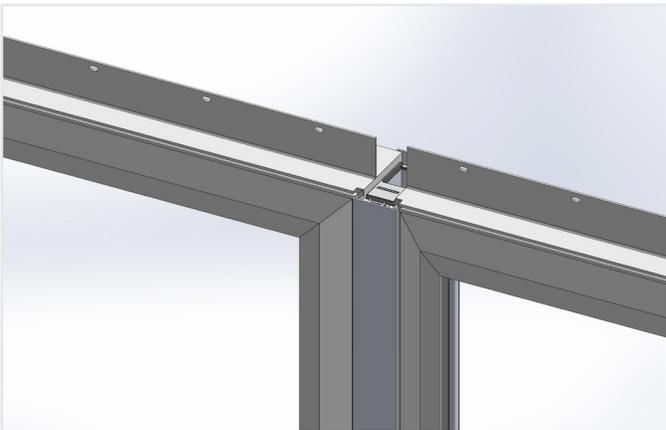
**STEP 5:** Apply two continuous beads of sealant along the entire length of the frames and mullion. Sealant to be applied along the edges where the mullion contacts the frames, as shown in red below.



**STEP 6:** Apply the exterior aluminum mullion, by inserting the hooks into the exterior accessory grooves. Ensure the exterior mullion is centered along the length of the window frames. Attach the exterior mullion to the interior mullion using self-drill screws 2 to 4 inches from each end, and every 10-16 inches along its length.

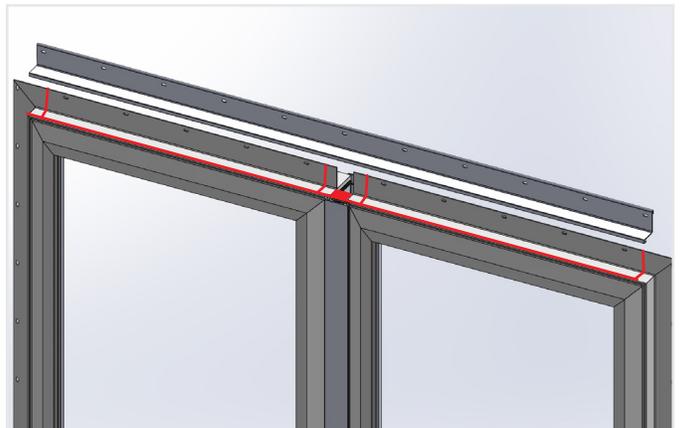


**STEP 7:** Apply exterior mullion cover by snapping into exterior aluminum mullion. Ensure that the vinyl cover is centered along the window frames.



## Steps 8-9 for Fin/J-Channel Step 10 for Finless

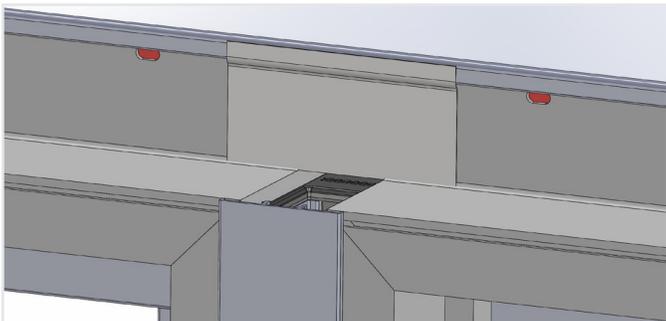
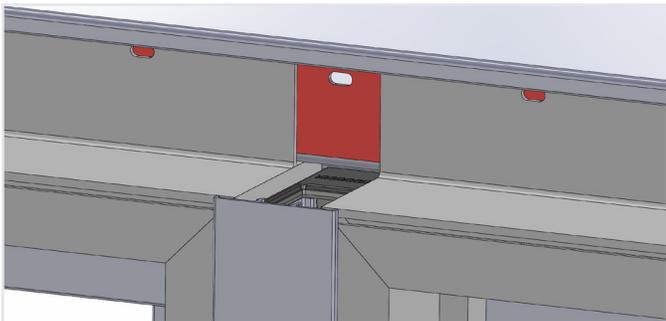
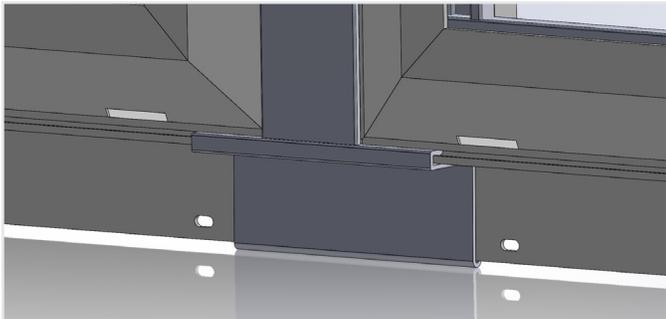
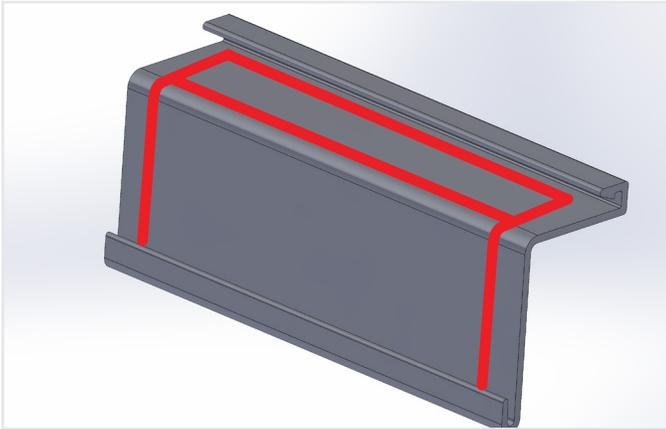
**STEP 8:** Apply beads of sealant across the head of each unit, along the exterior edge of the frame, and up the mounting fins. Seal the open area between the units, from the mounting fin outward to the exterior face and across the edge of the mull bar, at the head, as shown below in red. Apply full length drip cap across the head of the mullied windows by hooking the cap on the mounting fin and rolling the return leg into the exterior accessory groove



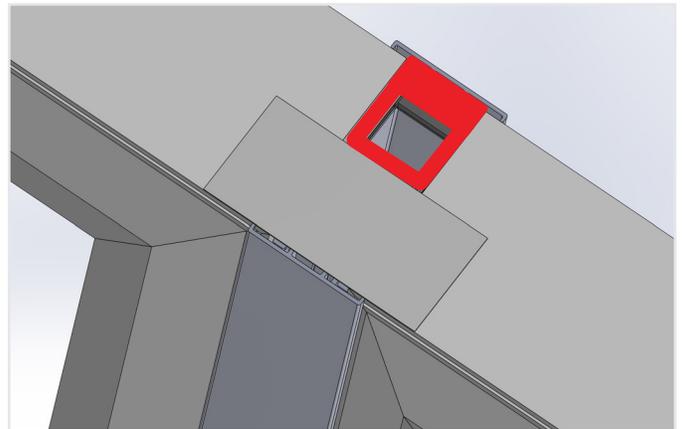
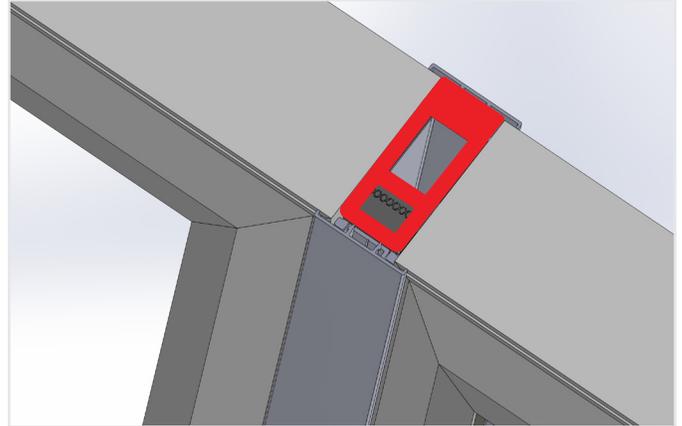
**DELTA FIELD MULL INSTRUCTIONS CONTINUED**

**STEP 9:** Apply sealant to the 4" drip cap, as shown in red below. Apply 4" drip cap across joint at the sill of the mullied windows by hooking the cap on the mounting fin and rolling the return leg into the exterior accessory groove.

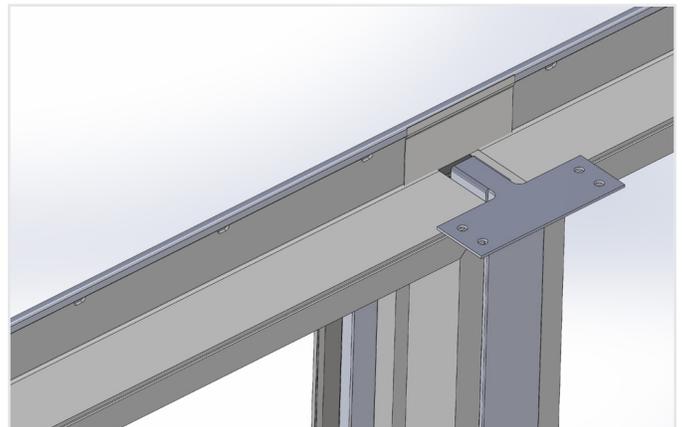
For horizontal mullied units, apply 4" drip caps to both sides of the units. Make sure that there is plenty of sealant, causing "squeeze-out" when applied. Spread the excess sealant around the perimeter of the drip cap. Apply butyl pad over interior of mounting fin.



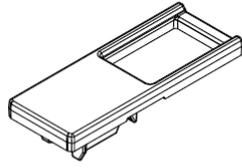
**STEP 10:** Apply two continuous beads of sealant along the entire length of the frames and mullion. Sealant to be applied along the edges where the mullion contacts the frames, as shown in red below.



**STEP 11:** Insert anchor brackets into both ends of the mullion prior to setting window into rough opening.



**DELTA FIELD MULL INSTALLATION PARTS LIST**



IM41000  
3 1/4" frame  
Mullion end cap



IM42000  
2 7/8" frame  
Mullion end cap



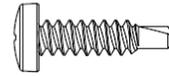
M-9312  
Exterior mull



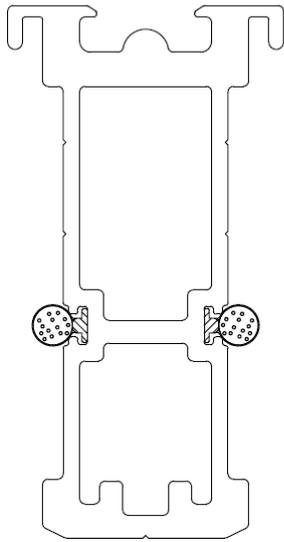
V-1085  
Vinyl covers



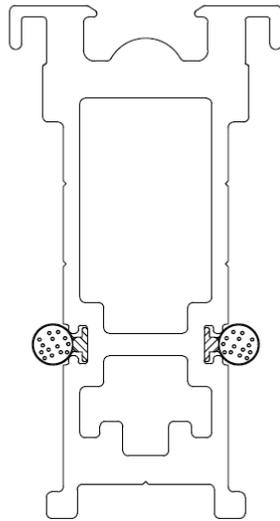
Mullion bulb



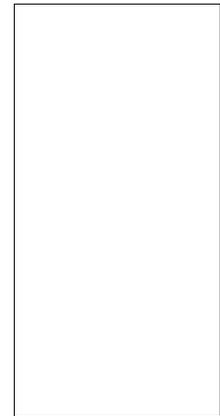
FS001900



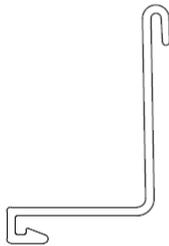
M-9310  
3 1/4" frame mullion



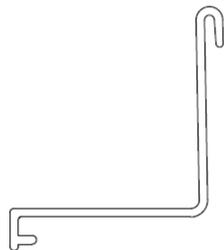
M-9316  
2 7/8" frame mullion



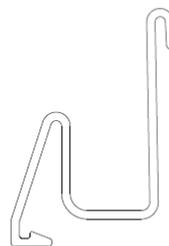
MS001520  
Butyl pad



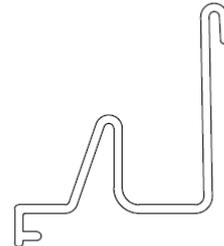
V-1069



V-1071



V-1068



V-1070