



**ASTM E 90 SOUND TRANSMISSION LOSS
TEST REPORT**

Rendered to:

MI WINDOWS AND DOORS, INC.

SERIES/MODEL: EC-160

TYPE: Horizontal Sliding Window

Summary of Test Results			
Data File No.	Glazing Option (Nominal Dimensions)	STC	OITC
B2199.01A	1-1/8" IG (1/8" annealed exterior, 13/32" air space, 3/32" annealed center, 3/8" air space, 1/8" annealed interior)	28	22
B2199.01B	1-1/8" IG (1/8" annealed exterior, 21/64" air space, 3/32" annealed center, 21/64" air space, 1/4" laminated interior), Glass temperature 75°F	36	28
B2199.01C	3/4" IG (1/8" annealed, 1/2" air space, 1/8" annealed)	28	23
B2199.01D	3/4" IG (1/8" annealed exterior, 3/8" air space, 1/4" laminated interior), Glass temperature 75°F	34	28
B2199.01E	1-1/8" IG (1/4" laminated, 5/8" air space, 1/4" laminated), Glass temperature 75°F	41	31

Reference should be made to Architectural Testing, Inc. Report No. B2199.01-113-11 for complete test specimen description. The complete test results are listed in Appendix B.



ACOUSTICAL PERFORMANCE TEST REPORT

Rendered to:

MI WINDOWS AND DOORS, INC.
7555 East State Route 69
Prescott Valley, Arizona 86314

Report No: B2199.01-113-11
Test Date: 09/07/11
Report Date: 09/26/11
Record Retention End Date: 09/07/15

Test Sample Identification:

Series/Model: EC-160

Type: Horizontal Sliding Window

Overall Size: 59" by 47-1/4"

Glazing (Nominal Dimensions):

Option A: 1-1/8" IG (1/8" Annealed Exterior, 13/32" Air Space, 3/32" Annealed center, 3/8" Air Space, 1/8" Annealed Interior)

Option B: 1-1/8" IG (1/8" Annealed Exterior, 21/64" Air Space, 3/32" Annealed Center, 21/64" Air Space, 1/4" Laminated Interior), Glass Temperature 75°F

Option C: 3/4" IG (1/8" Annealed, 1/2" Air Space, 1/8" Annealed)

Option D: 3/4" IG (1/8" Annealed Exterior, 3/8" Air Space, 1/4" Laminated Interior), Glass Temperature 75°F

Option E: 1-1/8" IG (1/4" Laminated, 5/8" Air Space, 1/4" Laminated), Glass Temperature 75°F

Project Scope: Architectural Testing, Inc. was contracted by MI Windows and Doors, Inc. to conduct sound transmission loss tests on a Series/Model EC-160, horizontal sliding window. A summary of the results is listed in the Test Results section, and the complete test data is included as Appendix B of this report. The samples were provided by the client.

Test Methods: The acoustical tests were conducted in accordance with the following:

ASTM E 90-09, Standard Test Method for Laboratory Measurement of Airborne Sound Transmission Loss of Building Partitions.

ASTM E 413-10, Classification for Rating Sound Insulation.

ASTM E 1332-10a, Standard Classification for Rating Outdoor-Indoor Sound Attenuation.

ASTM E 2235-04, Standard Test Method for Determination of Decay Rates for Use in Sound Insulation Test Methods.

Test Equipment: The equipment used to conduct these tests meets the requirements of ASTM E 90. The microphones were calibrated before conducting sound transmission loss tests. The test equipment and test chamber descriptions are listed in Appendix A.

Sample Installation: A double stud filler wall was constructed with 3-1/2" steel studs spaced 24" on center. Five layers of 5/8" type "X" gypsum board were fastened to the receive side of the filler wall. Three layers of 1/2" cement board were fastened to the source side of the filler wall. The cavity was filled with two layers of R-13 fiberglass insulation. The perimeter and seams were sealed with acoustical sealant. A sound transmission loss test was then conducted on the filler wall. The filler wall achieved an STC rating of 68. The filler wall plug was removed. The window system was placed on isolation pads in the test opening. Duct seal was used to seal the perimeter of the test specimen to the test opening on both sides. The interior side of the test specimen, when installed, was approximately 1/4" from being flush with the receiving room side of the filler wall. The sash were opened and closed at least five times prior to testing. A stethoscope was used to check for any abnormal air leaks around the test specimen prior to testing.

Test Procedure: The window was closed and locked for this test. The sound transmission loss test consisted of the following measurements: One background noise sound pressure level and five sound absorption measurements were conducted at each of the five microphone positions. Two sound pressure level measurements were made simultaneously in both rooms, at each of the five microphone positions. The air temperature and relative humidity conditions were monitored and recorded during the background, absorption, source, and receive room measurements.

Sample Descriptions:

Frame Construction:

		Frame
Size		59" by 47-1/4"
Thickness		3-13/16"
Corners		Mitered
	Fasteners	Welds
	Seal Method	None
Material		Vinyl
	Reinforcement	Aluminum / Meeting stile
	Thermal Break Material	N/A
Daylight Opening Size		26-3/16" by 43"

Sash Construction:

		Active Sash
Size		29-11/16" by 44-1/2"
Thickness		1-5/8"
Corners		Mitered
	Fasteners	Welds
	Seal Method	None
Material		Vinyl
	Reinforcement	Aluminum / Meeting stile
	Thermal Break Material	N/A
Daylight Opening Size		26-1/8" by 41"

N/A-Non Applicable

Sample Descriptions: (Continued)

Glazing Option A:

Measured Overall Insulation Glass Unit Thickness		1.131"			
Spacer Type		Intercept			
	Exterior Sheet	Gap	Center Sheet	Gap	Interior Sheet
Measured Thickness	0.115"	0.436"	0.084"	0.380"	0.116"
Muntin Pattern	N/A	N/A	N/A	N/A	N/A
Material	Annealed	Air*	Annealed	Air*	Annealed
Laminate Material	N/A	N/A	N/A	N/A	N/A
Glazing Method	Exterior				
Glazing Material	Dow Corning® InstalGlaze				
Glazing Bead Material	Vinyl				

Glazing Option B:

Measured Overall Insulation Glass Unit Thickness		1.110"			
Spacer Type		Duralite™			
	Exterior Sheet	Gap	Center Sheet	Gap	Interior Sheet
Measured Thickness	0.114"	0.341"	0.082"	0.334"	0.105", 0.029", 0.105"
Muntin Pattern	N/A	N/A	N/A	N/A	N/A
Material	Annealed	Air*	Annealed	Air*	Laminated
Laminate Material	N/A	N/A	N/A	N/A	SQ41*
Glazing Method	Exterior				
Glazing Material	Dow Corning® InstalGlaze				
Glazing Bead Material	Vinyl				

* - Stated per Client/Manufacturer, N/A-Non Applicable

Sample Descriptions: (Continued)

Glazing Option C:

Measured Overall Insulation Glass Unit Thickness	0.729"		
Spacer Type	Duralite™		
	Exterior Sheet	Gap	Interior Sheet
Measured Thickness	0.117"	0.498"	0.114"
Muntin Pattern	N/A	N/A	N/A
Material	Annealed	Air*	Annealed
Laminate Material	N/A	N/A	N/A
Glazing Method	Exterior		
Glazing Material	Dow Corning® InstalGlaze		
Glazing Bead Material	Vinyl		

Glazing Option D:

Measured Overall Insulation Glass Unit Thickness	0.733"		
Spacer Type	Duralite™		
	Exterior Sheet	Gap	Interior Sheet
Measured Thickness	0.115"	0.381"	0.105", 0.027", 0.105"
Muntin Pattern	N/A	N/A	N/A
Material	Annealed	Air*	Laminated
Laminate Material	N/A	N/A	SQ41*
Glazing Method	Exterior		
Glazing Material	Dow Corning® InstalGlaze		
Glazing Bead Material	Vinyl		

* - Stated per Client/Manufacturer, N/A-Non Applicable

Sample Descriptions: (Continued)

Glazing Option E:

Measured Overall Insulation Glass Unit Thickness	1.129"		
Spacer Type	Duralite™		
	Exterior Sheet	Gap	Interior Sheet
Measured Thickness	0.105", 0.027", 0.105"	0.652"	0.105", 0.030", 0.105"
Muntin Pattern	N/A	N/A	N/A
Material	Laminated	Air*	Laminated
Laminate Material	SQ41*	N/A	SQ41*
Glazing Method	Exterior		
Glazing Material	Dow Corning® InstalGlaze		
Glazing Bead Material	Vinyl		

Sample Weights:

Overall Sample Area:	m²	ft²
	1.799	19.36

Sample Identification:	Total Weight		Weight Per Unit Area	
	kg	lbs	kg / m²	lbs / ft²
A	45.5	100	25.29	5.18
B	54.5	120	30.29	6.20
C	33.5	74	18.62	3.81
D	46.3	102	25.74	5.27
E	56.3	124	31.30	6.41

* - Stated per Client/Manufacturer, N/A-Non Applicable

Sample Descriptions: (Continued)

Components:

TYPE	QUANTITY	LOCATION
Weatherstrip		
0.187" by 0.290" Polypile with center fin	2 Rows	Top and bottom rail, jamb stile
0.187" by 0.290" Polypile with center fin	1 Row	Frame perimeter
0.187" by 0.450" Polypile	1 Row	Lock stile
3/8" Diameter foam lined bulb gasket	1 Row	Lock and keeper stile
Hardware		
Roller assembly set	2	Bottom rail
Cam lock	2	Lock stile
Keeper	2	Keeper stile
Drainage		
1" by 1/4" Weep slot with cover	2	Sill face
5/8" by 1/8" Weep slot	1	Sill track

Comments: All frame and sash members contained expandable foam inside areas of the extrusion webbing. The client did not supply drawings on the Series/Model EC-160, horizontal sliding window. The window was disassembled, and the components will be retained by Architectural Testing for four years. Photographs of the test specimen are included in Appendix C.

Test Results: The STC (Sound Transmission Class) rating was calculated in accordance with ASTM E 413. The OITC (Outdoor-Indoor Transmission Class) was calculated in accordance with ASTM E 1332. A summary of the sound transmission loss test results on the Series/Model EC-160, horizontal sliding window is listed below.

Summary of Test Results			
Data File No.	Glazing Option (Nominal Dimensions)	STC	OITC
B2199.01A	1-1/8" IG (1/8" annealed exterior, 13/32" air space, 3/32" annealed center, 3/8" air space, 1/8" annealed interior)	28	22
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Note: Due to the calculations and sample size, transmission loss coefficient differences between 6 and 15 indicate there has been a filler wall correction applied. On each data sheet listed in Appendix B, cells highlighted in green indicate transmission loss values affected in this way.

The complete test results are listed in Appendix B. Flanking limit tests and reference specimen tests are available upon request.

Detailed drawings, data sheets, representative samples of test specimens, a copy of this report, or other pertinent project documentation will be retained by Architectural Testing for a period of four years from the original test date. At the end of this retention period, such materials shall be discarded without notice and the service life of this report will expire. Results obtained are tested values and were secured by using the designated test methods. This report does not constitute certification of this product nor an opinion or endorsement by this laboratory. It is the exclusive property of the client so named herein and relates only to the specimens tested. This report may not be reproduced, except in full, without the written approval of Architectural Testing.

For ARCHITECTURAL TESTING, INC:



Digitally Signed by: Kurt A. Golden

Kurt A. Golden
Senior Technician - Acoustical Testing




Digitally Signed by: Todd D. Kister

Todd D. Kister
Laboratory Supervisor - Acoustical Testing

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Attachments (pages): This report is complete only when all attachments listed are included.

- Appendix-A: Equipment description (1)
- Appendix-B: Complete test results (10)
- Appendix-C: Photographs (1)

	Architectural Testing, Inc. is accredited by the International Accreditation Service, Inc. (IAS) under the specific test methods listed under lab code TL-144, in accordance with the recognized International Standard ISO/IEC 17025:2005. The laboratory's accreditation or test report in no way constitutes or implies product certification, approval, or endorsement by IAS. This test report applies only to the specimen that was tested.
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Revision Log

<u>Rev. #</u>	<u>Date</u>	<u>Page(s)</u>	<u>Revision(s)</u>
0	09/26/11	N/A	Original Report Issue

Appendix A

Instrumentation:

Instrument	Manufacturer	Model	Description	ATI Number	Date of Calibration
Analyzer	Hewlett Packard	HP35670A	Real time analyzer	Y002929	06/14/11 *
Data Acquisition Unit	Agilent	34970A	Data Acquisition Unit	62211	07/13/11
Receive Room Microphone	GRAS	40 AR	1/2" Microphone	Y003246	08/22/11
Source Room Microphone	GRAS	40 AR	1/2" Microphone	Y003245	08/22/11
Receive Room Preamplifier	GRAS	26 AK	1/2" Preamplifier	Y003249	08/22/11
Source Room Preamplifier	GRAS	26 AK	1/2" Preamplifier	Y003248	08/22/11
Microphone Calibrator	Bruel & Kjaer	Type 4228	Pistonphone Calibrator	Y002816	02/17/11
Noise Source	Delta Electronics	SNG-1	Noise Generator	Y002181	N/A
Equalizer	Rane	RPE 228	Programmable Equalizer	Y002180	N/A
Power Amplifiers	Crown	Xti 2000	Two, Amplifiers	005769 005770	N/A
Receive Room Loudspeakers	Renkus-Heinz Inc.	Trap Jr./9	Two, Loudspeakers	Y001784 Y001785	N/A
Source Room Loudspeakers	Renkus-Heinz Inc.	Trap Jr./9	Two, Loudspeakers	Y002649 Y002650	N/A
Receive Room Environmental Indicator	Vaisala	HMW60Y	Temperature and Humidity Sensor	Y002653	03/01/11
Source Room Environmental Indicator	Vaisala	HMW60Y	Temperature and Humidity Sensor	Y002652	09/15/10
Weather Station	Davis Instruments	VantagePRO 6150C	Weather Station	Y003257	05/16/11

*. Note: The calibration frequency for this equipment is every two years per the manufacturer's recommendation.

Test Chamber:

	Volume	Description
Receive Room	234 m ³ (8291.3 ft ³)	Rotating vane and stationary diffusers Temperature and humidity controlled Isolation pads under the floor
Source Room	206.6 m ³ (7296.3 ft ³)	Stationary diffusers only Temperature and humidity controlled

	Maximum Size	Description
TL Test Opening	4.27 m (14 ft) wide by 3.05 m (10 ft) high	Vibration break between source and receive rooms

N/A-Non Applicable