



# HomeMaker 3 HD Structural Horizontal or Vertical Mulling Instructions

## #M-1926 1-1/8" Mull Bar

STEP 1. Remove nail fins from sides of windows to be joined, when required.

STEP 2. Place windows 1-1/8" apart, then snap in exterior vinyl mull cover.

Note: Make sure the snap hooks on both ends of vinyl mull covers are notched back 1/4" to clear corner welds on window.

STEP 3. Lay windows, exterior face down, on a padded flat work surface. Place aluminum mull between windows as shown.

STEP 4. Run a full length bead of caulk (2 places) between the mull and the jambs, then snap in interior vinyl mull cover.

STEP 5. Drill holes through vinyl frame only with 3/16" drill bit in locations shown. Drill four holes in each jamb; one 6" down from the top and one 6" up from the bottom.

Equally space the other two screws (center to center not to exceed 20" spacing.) Filler from PW frame jamb must be removed before drilling.

STEP 6. Drill through aluminum mullion with 1/8" drill bit.

STEP 7. Attach each window to mullion using two #8 x 1-3/4" screws through holes, snug only.

STEP 8. The large hole created by the hollow mullion must be flashed and sealed properly to prevent leakage.

