Remove the nailing fin and j-channel from the units to be mulled, as shown. Notch mullion grooves at top of units for drip cap return.

Apply foam pads at both top and bottom of the units to be mulled. Apply full length open cell foam beside foam pads on both units.

Align frames for mulling.

Apply vinyl insulator to exterior mull, as shown. Run a bead of caulk along the arrowheads of the exterior mull. Attach mull to window frames.
Apply interior mull to units. Using #10 x 3/4” PPH self-drilling screws, attach the interior mull to the exterior mull. Locate screws 6” from end of mull and every 12” O.C.

Attach interior mull cover by snapping into interior mull, as shown.

Run a bead of caulk along the head, j-channel and nailing fin of windows when mulled together.

Apply 4” piece of drip-cap to cover the gap between windows. Run a bead of caulk along edges of drip-cap, as shown.