4300 Fin Mulling w/ Vinyl Joiner Strip

Step 1
- Remove mounting fin and J-Channel (where applicable) from the jamb of the units to be mulled together. Notch the exterior accessory groove, as shown, to allow for the drip-cap return. Make sure all reeds are sealed flush with the frame.

Step 2
- Mull tape to be cut approximately 3/8” short of the edge of the frame, both top and bottom.
- Remove backer.

Step 3
- Align frames and slide together. Apply the exterior joiner strip. Make sure that the exterior joiner strip is trimmed back to bottom edge of the accessory groove, at the head of the unit(s), to allow for the drip-cap return. Apply the interior joiner strip.

Step 4
- Drip Cap
  - Exterior Grade Sealant
    - 9/16” Dia. Bead

Step 5
- Exterior Grade Sealant
  - 9/16” Dia. Bead (Head & Sill)
  - Drip Cap Fin/V1071xxx
    - 9/16” Dia.

Step 6
- Start at base, work up and out.
  - Butyl Pad M500130
  - Drip Cap

App. a bead of sealant across the head of the unit, on the exterior edge, and up the mounting fin, as shown. Apply a bead of sealant up the mounting fin, on each side of the joint between the unit(s). Apply a full length piece of drip cap into the exterior accessory groove and roll back over the mounting fin, seating it in the sealant. Crimp the drip cap over the mounting fin.

Apply a bead of sealant at the sill of the unit, on the exterior edge, and up the mounting fin on each side of the mull joint, as shown. Apply a 2” piece of drip cap into the exterior accessory groove and roll back over the mounting fin, seating it in the sealant. Crimp the drip cap over the mounting fin.

Apply butyl pad over the joint of the mull units. Starting at the base of the mounting fin, fold the butyl pad up the mounting fin and across the interior of the unit, as shown. Make sure to fold the pad into the corner of the mounting fin and work any excess air bubbles out. Punch a small hole in the butyl pad, and apply sealant between the units, until it is full. Make sure to work out any excess sealant so that the butyl pad is flush with the edge of the unit(s), as well as the interior of the mounting fin.