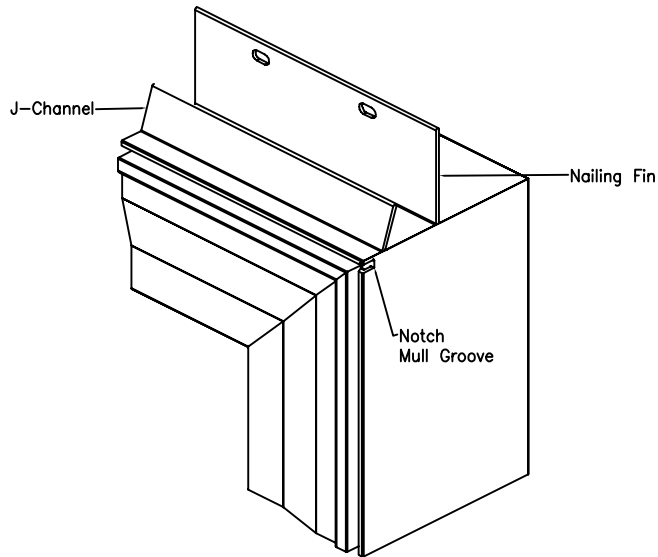
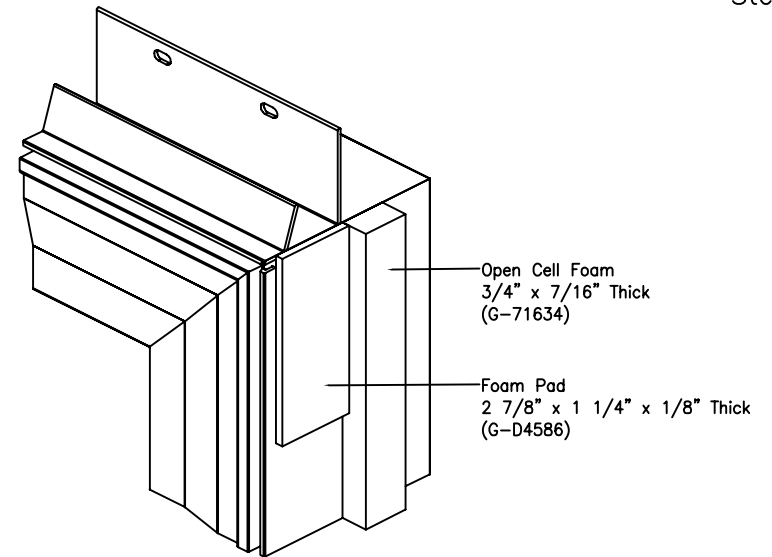


Step 1



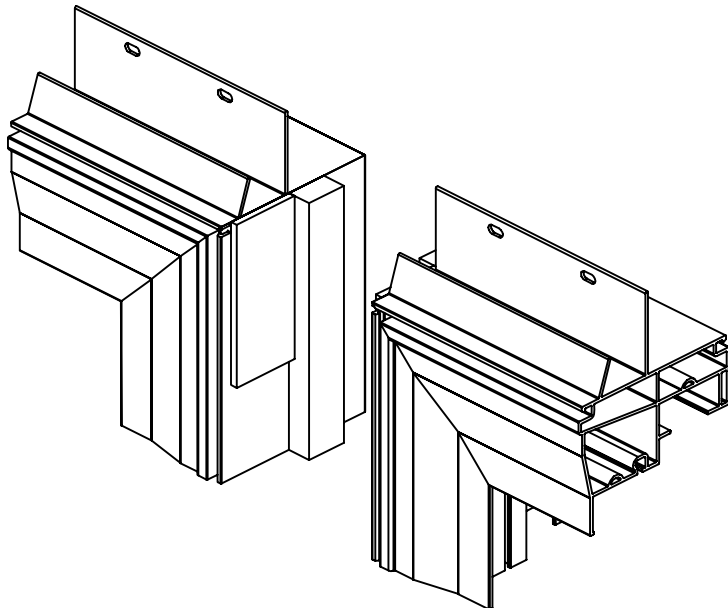
Remove the nailing fin and j-channel from the units to be mullled, as shown. Notch mullion grooves at top of units for drip cap return.

Step 2



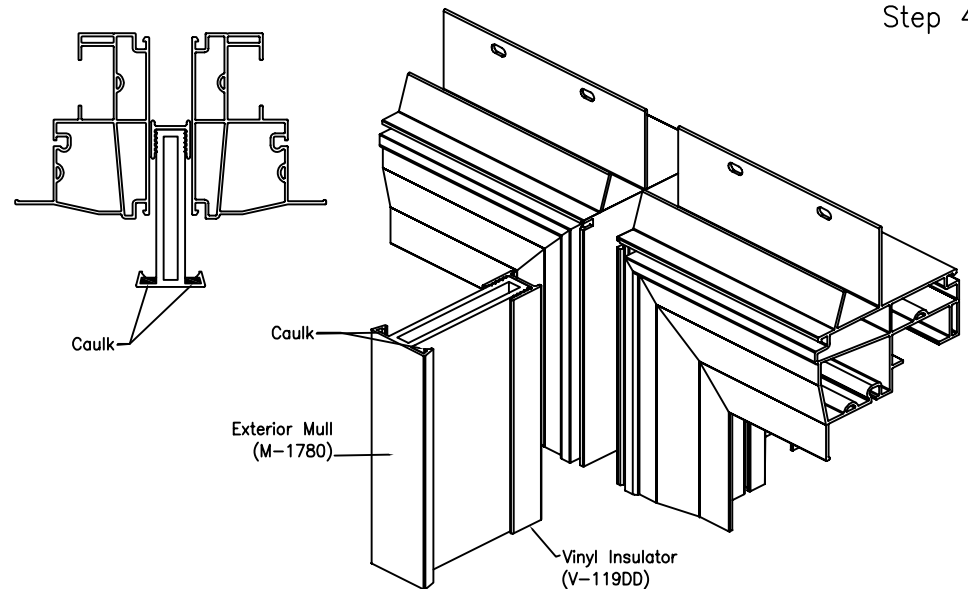
Apply foam pads at both top and bottom of the units to be mullled. Apply full length open cell foam beside foam pads on both units.

Step 3



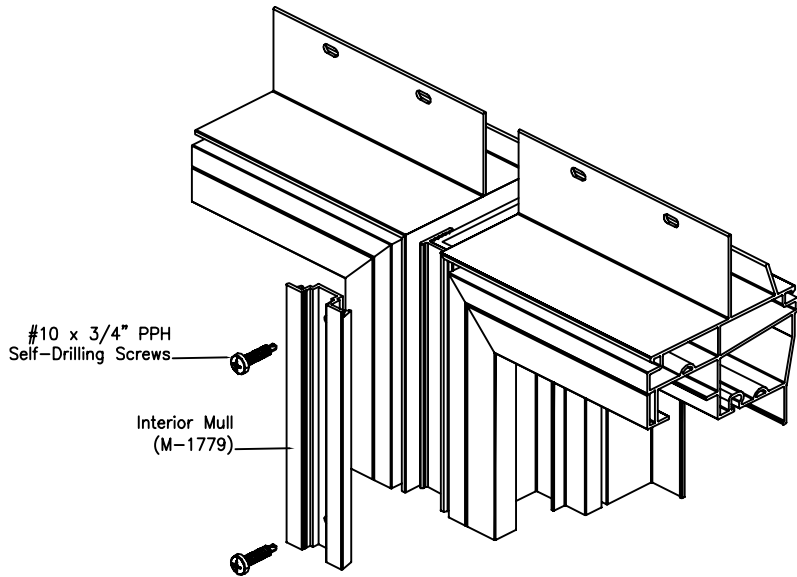
Align frames for mulling.

Step 4



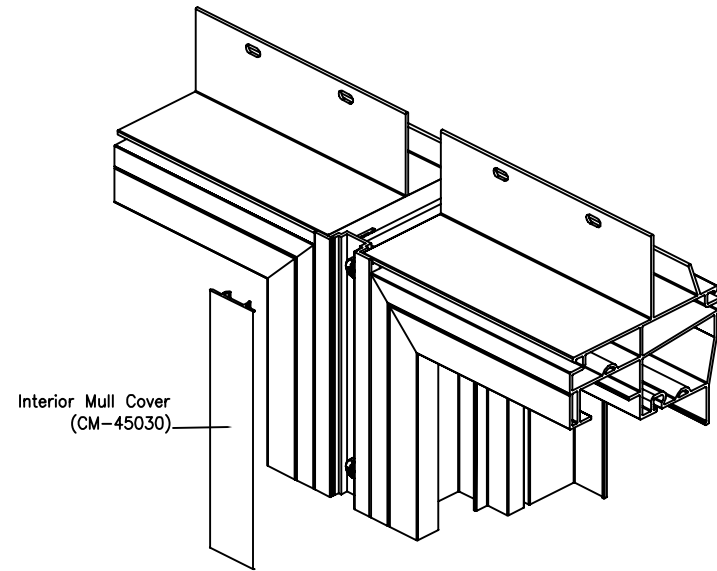
Apply vinyl insulator to exterior mull, as shown. Run a bead of caulk along the arrowheads of the exterior mull. Attach mull to window frames.

Step 5



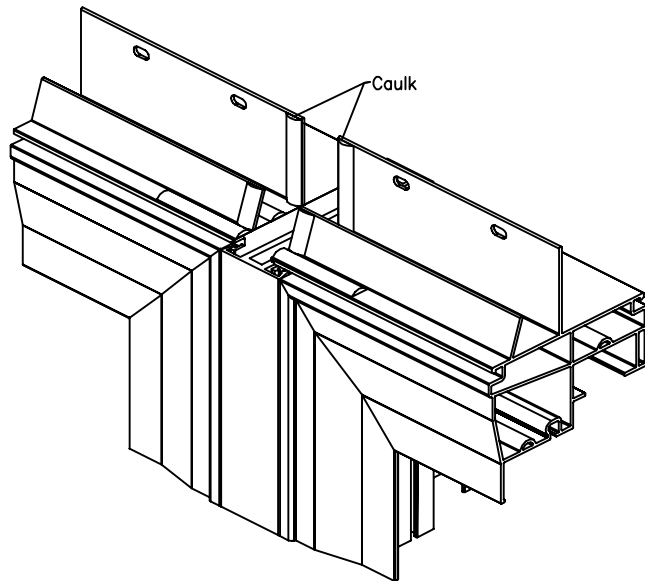
Apply interior mull to units. Using #10 x 3/4" PPH self-drilling screws, attach the interior mull to the exterior mull. Locate screws 6" from end of mull and every 12" O.C.

Step 6



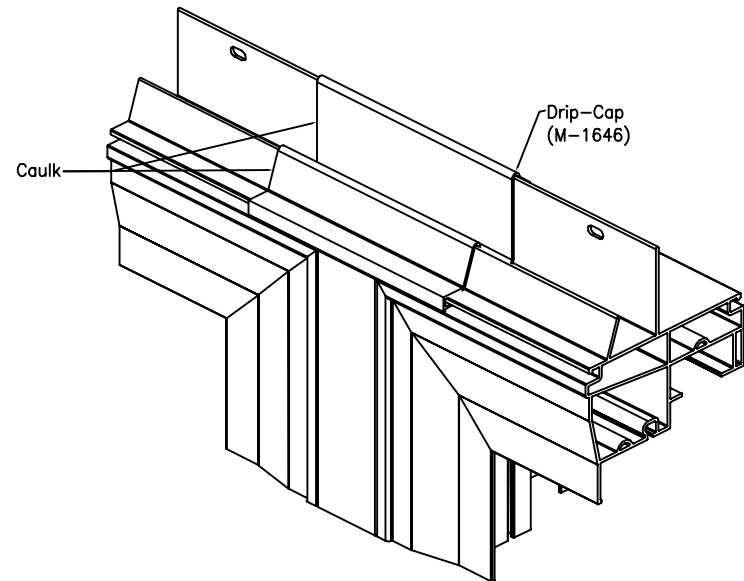
Attach interior mull cover by snapping into interior mull, as shown.

Step 7



Run a bead of caulk along the head, j-channel and nailing fin of windows when mullled together.

Step 8



Apply 4" piece of drip-cap to cover the gap between windows. Run a bead of caulk along edges of drip-cap, as shown.