**3500 Mulling Instructions**

**Step 1**
- **J-Channel**
- **Fin**
- **Notch Mull Groove**

Remove nailing fins & J-channels from units to be mulled as shown. Notch mullion grooves at top for brickmould installation.

**Step 2**
- **Foam Pad**
  - 2-7/8" x 1-1/4" x 1/8" thick (G-4586)
- **Open Cell Foam**
  - 3/4" x 7/16" thick (G-71634)

Apply (1) foam pad at top and bottom as shown. (Apply pads to one window only). Apply full length open cell foam between foam pads. (Apply foam to one window only).

**Step 3**
- Align frames.

**Step 4**
- **Mullion (V-023)**
- **Caulk**

Slide frames together and apply inside mullion. Apply caulk along joint between frames. Apply outside mullion.
**STEP 5**

TRIM OUTSIDE MULLION EVEN WITH MULL GROOVE AT THE TOP. (TO ALLOW BRICKMOULD TO BE INSTALLED).
TRIM OUTSIDE MULLION EVEN WITH THE SILL AT THE BOTTOM.

**STEP 6**

IMPORTANT: USE A QUALITY SILICONE WHEN CAULKING.
APPLY CAULK ACROSS JOINT WHERE FRAMES MEET. (HEAD & SILL)
APPLY CAULK ACROSS JOINT WHERE NAILING FINS MEET.
APPLY CAULK INTO MULL GROOVES AND ACROSS TOP OF MULL.

**STEP 7**

IMPORTANT: USE A QUALITY EXTERIOR GRADE SILICONE CAULK. APPLY A 1/4" BEAD OF CAULK ACROSS HEAD OF BOTH WINDOWS AS SHOWN BEFORE APPLYING DRIP CAP (APPROX. 1/4" AWAY FROM OUTSIDE EDGE OF FRAME). APPLY CAULK ACROSS ENDS OF FRAMES AND UP FINS.

**STEP 8**

APPLY CONTINUOUS DRIP CAP TO HEAD.