

# Minimum & Maximum Size Limitations



## VINYL REPLACEMENT—OPERATIONAL WINDOWS

1255 SINGLE-HUNG (exact size)	
Width	Height
13" – 48"	24" – 80" Equal
13" – 48"	24" – 96" Oriel
Cutting Increments	
1/4", 1/2", 3/4", Even	1/4" 1/2", 3/4", Even

1355 SINGLE-HUNG (exact size)	
Width	Height
16 1/4" – 38"	23" – 78" Equal
Cutting Increments	
1/4", 1/2", 3/4", Even	1/4" 1/2", 3/4", Even

1620 SINGLE-HUNG (exact size)	
Width	Height
15" – 48"	23 1/2" – 96"
48 1/8" – 52 1/8"	23 1/2" – 72"
Cutting Increments	
1/4", 1/2", 3/4", Even	1/4" 1/2", 3/4", Even

1555 & 1650 DOUBLE-HUNG (exact size)	
Width	Height
14" – 14 7/8"	36" – 84"
15" – 16"	28" – 84"
16 1/8" – 17"	26" – 84"
17 1/8" – 48"	23 1/2" – 84"
48 1/8" – 52 1/8"	23 1/2" – 60"
Cutting Increments	
1/8", 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", Even	1/8", 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", Even

1675 CASEMENT (exact size)	
Width	Height
16" – 36"	24" – 72"
Cutting Increments	
1/8", 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", Even	1/8", 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", Even

1665 AWNING (exact size)	
Width	Height
16" – 60"	12" – 36"
Cutting Increments	
1/8", 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", Even	1/8", 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", Even

1280 2-LITE SINGLE-SLIDER (exact size)	
Width	Height
23 1/4" – 23 1/2"	13" – 72"
23 3/4" – 72"	11 1/2" – 72"
72 1/4" – 84"	11 1/2" – 60"
Cutting Increments	
1/4", 1/2", 3/4", Even	1/4" 1/2", 3/4", Even

1630 2-LITE SINGLE-SLIDER (exact size)	
Width	Height
23" – 72"	11 1/2" – 63"
72" – 84"	11 1/2" – 48"
Cutting Increments	
1/4", 1/2", 3/4", Even	1/4" 1/2", 3/4", Even

1630 3-LITE DOUBLE-SLIDER (exact size)	
Width	Height
47" – 120"	11 1/2" – 63"
Cutting Increments	
1/4", 1/2", 3/4", Even	1/4" 1/2", 3/4", Even

1685 2-LITE DOUBLE-SLIDER (exact size)	
Width	Height
24 1/2" – 84"	15" – 63"
24 1/2" – 72"	15" – 72"
Cutting Increments	
1/4", 1/2", 3/4", Even	1/4" 1/2", 3/4", Even

1685 3-LITE DOUBLE-SLIDER (exact size)	
Width	Height
46 1/2" – 117 1/2"	15" – 72"
Cutting Increments	
1/2", Even	1/4" 1/2", 3/4", Even

1695 BASEMENT (exact size)	
Width	Height
15 3/4" – 40 3/4"	11 3/4" – 32"
Cutting Increments	
1/8", 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", Even	1/8", 1/4", 3/8", 1/2", 5/8", 3/4", 7/8", Even

2050 PICTURE WINDOW (exact size)	
Width	Height
24" – 60"	30" – 60"
61" – 70"	30" – 65 3/4"
70 1/4" – 72"	30" – 72"

# Minimum & Maximum Size Limitations



## VINYL REPLACEMENT WINDOWS—PICTURE WINDOWS

- If not specified below, no single lite picture window shall be manufactured larger than 40 ft<sup>2</sup>
- The largest SSB stock size glass (in PA) is 47" x 47" - including Low-E and obscure SSB
- The largest DSB stock size glass (in PA) is 60" x 78" - Including Low-E DSB
- All windows needing glass sizes larger than 60" x 78" will get tempered glass

1255 PICTURE WINDOW (exact size)	
Width	Height
11 1/2" – 60 3/4"	10" – 96"
61" – 63 3/4"	10" – 90"
64" – 72 3/4"	10" – 78"
73" – 80 3/4"	10" – 72"
81" – 96"	10" – 60"

1355 PICTURE WINDOW (exact size)	
Width	Height
11 1/2" – 64"	11" – 92"
64 1/4" – 96"	11" – 64"

1555 & 1650 PICTURE WINDOW (exact size)	
Width	Height
11" – 60"	11" – 96"
60 1/16" – 68"	11" – 84"
68 1/16" – 72"	11" – 80"
72 1/16" – 78"	11" – 72"
78 1/16" – 84"	11" – 68"
84 1/16" – 96"	11" – 60"
Restrictions	
Min sizes: 11" x 13" -or- 13" x 11"	

1665 & 1675 PICTURE WINDOW (exact size)	
Width	Height
11 1/2" – 17 3/4"	17" – 96"
18" – 48"	11 1/2" – 96"
48 1/4" – 72"	11 1/2" – 72"
72 1/4" – 96"	11 1/2" – 48"