Mainframe - Shall be made from rigid polyvinylchloride (PVC) multi-hollow extrusions which have a minimum wall thickness of .050”. Main frame shall be welded together at the corners. Overall frame depth is 2-7/8”.

Glazing - Fixed glass panel shall consist of 3/4” thick insulated glass. Fixed glass to be held securely in place by the use of hotmelt silicone at the exterior and a rigid PVC glazing bead, which has a minimum wall thickness of .070”, at the interior. Low-E glass, argon gas and other glazing options available. (NOTE: 7/8” thick insulated glass used on select configurations).

Screen - Half screen only. Screen to be made from roll-formed aluminum, 5/16” x 3/4” with a .020” wall thickness. Screen cloth to be made from 18x16 fiberglass mesh and held securely by flexible spline. Screens shall meet ANSI/SMA standard 1004-87. (NOTE: Insect screens are intended only to provide reasonable insect control. They are not intended to prevent people or objects from exiting the window or to provide security against forced entry.)

Installation - To be done by others. Frame must be installed straight, plumb and level, without twisting, bowing or springing. Manufacturer’s recommended installation procedures are to be used. Installer should make final adjustments to ensure proper sash operation and window performance.

NOTE: MI WINDOWS AND DOORS LLC designs and manufacturing methods are continually being improved. Individual products may be subject to a variation in performance. Due to this and other factors, we reserve the right to change specifications without notice. It is the sole responsibility of the purchaser/installer to be sure that the intended use of this product complies with any and all applicable buildings codes (i.e. egress, safety glass near doorways, etc.). If you require further technical information regarding this product please contact your retailer/salesman.