The 1675 casement replacement window offers **superior styling and handcrafted quality** with features like beveled exterior edges and multi-point locking hardware. A closer look reveals energy-efficient features including triple-point weatherstripping, optional triple-pane insulating glass, and a multi-chambered mainframe. The design offers a large viewing area with clean, continuous lines for unobstructed views. The 1675 is DP-50 rated and is also available with the StormArmor™ impact-resistant product enhancement for storm-prone coastal applications.

**PERFORMANCE FEATURES**
- Warm-edge spacer system maximizes energy efficiency and improves seal performance of insulated glass units
- Welded, multi-chambered frame and sash for superior strength and energy-efficiency
- Triple weatherstripping for enhanced thermal performance
- Multi-point locking hardware creates a tighter, safer seal
- 90° hinge capability provides maximum ventilation and airflow

Available with

**STORMARMOR™ impact-resistant package**

- Welded multi-chamber mainframe design
- 3 ¼” frame depth
- Dual- or triple-pane insulated glass

**WARRANTY**
- Glass breakage warranty
- Limited lifetime warranty
- Made in the USA

**FEATURES**
- Standard
- Optional

* Not available with StormArmor
ENGINEERED TO PERFORM
- 3 1/4" frame depth
- 1/4" dual-pane or 1 1/4" triple-pane insulated glass
- 3 frame styles available
  - finless, fin, flange
- Wood extension jambs available for 4 1/4" and 6 1/4" wall depths
- StormArmor package includes impact-resistant glass with HP low-E, argon, and preserve film to protect the glass until installation is complete

CONVENIENCE & STYLE
The 1675 features the following design details on every window:
- Beveled exterior profile
- Folding operator handle
- Easy-access screen slots

SAFETY & SECURITY FEATURES
- Multi-point locking hardware creates a tighter, safer seal
- Optional tempered glass is four times stronger than non-tempered glass and safer if broken
- Optional obscure glass allows light in while protecting privacy
- Optional Window Operating Control Device (WOCD) restricts sash opening and reduces the risk of accidental falls

MIN & MAX SIZING

<table>
<thead>
<tr>
<th>WIDTH</th>
<th>HEIGHT</th>
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<tbody>
<tr>
<td>Min</td>
<td>Max</td>
</tr>
<tr>
<td>16&quot;</td>
<td>36&quot;</td>
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<tr>
<td>16&quot;</td>
<td>40&quot;</td>
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</tbody>
</table>

Available in 3/4" increments. DP upgrade required for any unit greater than 64" tall.

ENERGY-EFFICIENT GLASS PACKAGES
Our dual-pane insulated glass package options help save on heating and cooling costs while enhancing home comfort
- In cool weather, insulated glass provides outstanding thermal performance to keep interior glass surfaces closer to room temperature, eliminating cold spots near windows
- In warm weather, it helps reduce solar heat gain and minimize glare to improve interior comfort
- Able to meet ENERGY STAR® requirements in all four climate zones

CREATE A CUSTOMIZED LOOK
GRID TYPES & SIZES
- 3/4" flat grids-between-the-glass
- 3/4" flat grids-between-the-glass
- 1/4" sculptured grids-between-the-glass
- 1" simulated divided light

BLINDS-BETWEEN-THE-GLASS
- Light control and privacy
- Safe and convenient

MIN & MAX SIZING

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Available in 1/8" increments. DP upgrade required for any unit greater than 84" tall.

GLAZING TYPE

<table>
<thead>
<tr>
<th>U-VALUE</th>
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<tbody>
<tr>
<td>Argon and Low-E glass</td>
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<tr>
<td>Argon and Low-E glass with grids</td>
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<tr>
<td>Argon and HP Low-E glass</td>
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</tr>
<tr>
<td>Argon and HP Low-E glass with grids</td>
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</tr>
<tr>
<td>Argon and Low-E triple-pane glass</td>
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<tr>
<td>Impact-resistant laminated glass with Argon and LoE-366</td>
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<tr>
<td>Impact-resistant laminated glass with Argon, LoE-366, and grids</td>
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</tr>
<tr>
<td>Impact-resistant laminated glass with Argon and LoE-340</td>
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</tr>
<tr>
<td>Impact-resistant laminated glass with Argon, LoE-340, and grids</td>
<td>0.26</td>
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</tbody>
</table>

Note: all values based on standard 3/4" dual-pane IGU unless noted otherwise

VINYL/EXTRUDED COLORS
- White
- Almond
- Clay

INTERIOR LAMINATES
- Hillside
- Natural Oak
- Cherry
- Bronze

EXTERIOR PAINT
- Cream
- Almond
- Clay
- Silver
- Cocoa
- Forest Green
- Bronze
- Black

Experience Clarity™
Our Mission
Getting It Right Every Time
We build each of our products the same way we built our company: with integrity and precision. Every MI window and door is handcrafted in the United States using state-of-the-art manufacturing techniques, and is backed by vigorous in-house testing procedures. We are 100% committed to offering the styles, value, and performance you’re after.

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