1600 Series Vinyl Sliding Glass Door

Available in set-up (1615), knock-down (1617), and multi-slide (1618) configurations, the 1600 Series sliding glass door is the ideal solution to help bring the outside in for any project. Complete with multiple customization options, this product is sure to add a wow factor to any project. The multi-slide option is the perfect solution to create an expansive opening that seamlessly unites interior and exterior spaces. This sturdy door is also available with the StormArmor™ impact-resistant product enhancement for storm-prone coastal applications.

PERFORMANCE FEATURES
- Warm-edge spacer system maximizes energy efficiency and improves seal performance of insulated glass units
- Saddle sill with heavy-duty dual rollers provide for easy operation
- Interlock at meeting rail helps reduce air infiltration
- Insulated double-strength tempered glass adds strength and dependability

Available with

Multi-chamber mainframe design
Dual-pane insulated tempered glass
2- or 3-track systems available
SIZING & OPERATION

<table>
<thead>
<tr>
<th>PANELS/TYPE</th>
<th>PANEL OPERATION</th>
<th>STANDARD SIZES</th>
<th>CUSTOM SIZES</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>View from Outside In</td>
<td>Code</td>
<td>Exact</td>
</tr>
<tr>
<td>2-Panel (1615/1617)</td>
<td>X O</td>
<td>(60)</td>
<td>70 1/4”</td>
</tr>
<tr>
<td></td>
<td>O X</td>
<td>(80)</td>
<td>94 1/4”</td>
</tr>
<tr>
<td>3-Panel (1615/1617)</td>
<td>O X</td>
<td>(90)</td>
<td>106 1/4”</td>
</tr>
<tr>
<td></td>
<td>O X</td>
<td>(120)</td>
<td>141 1/4”</td>
</tr>
<tr>
<td>3-Panel (1617)</td>
<td>O X</td>
<td>(90)</td>
<td>103 1/4”</td>
</tr>
<tr>
<td></td>
<td>O X</td>
<td>(120)</td>
<td>138 1/4”</td>
</tr>
<tr>
<td>3-Panel (1618)</td>
<td>O X</td>
<td>(72)</td>
<td>104”</td>
</tr>
<tr>
<td></td>
<td>O X</td>
<td>(88)</td>
<td>139 1/4”</td>
</tr>
<tr>
<td>6-Panel (1616)</td>
<td>O X</td>
<td>(72)</td>
<td>169 1/2”</td>
</tr>
<tr>
<td></td>
<td>O X</td>
<td>(88)</td>
<td>205 1/2”</td>
</tr>
<tr>
<td>4-Panel (1617)</td>
<td>O X</td>
<td>(100)</td>
<td>115 1/4”</td>
</tr>
<tr>
<td></td>
<td>O X</td>
<td>(120)</td>
<td>139 1/4”</td>
</tr>
<tr>
<td></td>
<td>O X</td>
<td>(160)</td>
<td>186 1/4”</td>
</tr>
</tbody>
</table>

Note: all values based on standard 7/8” and impact 1” dual-pane laminated IGU unless noted otherwise.

ENERGY-EFFICIENT GLASS PACKAGES

Our dual-pane insulated glass package options help save on heating and cooling costs while enhancing home comfort:

- In cool weather, insulated glass provides outstanding thermal performance to keep interior glass surfaces closer to room temperature, eliminating cold spots near doors.
- In warm weather, it helps reduce solar heat gain and minimize glare to improve interior comfort.
- Able to meet ENERGY STAR® requirements in North-Central, South-Central, and Southern climate zones.

GLAZING TYPE | U-VALUE | SHGC
--- | --- | ---
Argon and Low-E glass | 0.28 | 0.28
Argon and Low-E glass with grids | 0.28 | 0.25
Argon and HP Low-E glass | 0.28 | 0.20
Argon and HP Low-E glass with grids | 0.28 | 0.18
Triple-pane with argon and Low-E glass | 0.24 | 0.24
Triple-pane with argon and Low-E glass with grids | 0.26 | 0.22
Impact-resistant laminated glass with Argon and LoĒ²-366 | 0.30 | 0.31
Impact-resistant laminated glass with Argon, LoĒ²-366 with grids | 0.33 | 0.18
Impact-resistant laminated glass with Argon and LoĒ²-340 | 0.31 | 0.14
Impact-resistant laminated glass with Argon, LoĒ²-340 with grids | 0.33 | 0.13

Note: all values based on standard 7/8” and impact 1” dual-pane laminated IGU unless noted otherwise.

SAFETY & SECURITY FEATURES

- Standard tempered glass is four times stronger than non-tempered glass and safer if broken.
- Optional exterior key lock for convenience.
- Optional foot lock, security bar and dual-point lock for added security and piece of mind.

CREATE A CUSTOMIZED LOOK

HARDWARE FINISH OPTIONS

- White (std on white)
- Almond (std on almond)
- Clay (std on clay)
- Brushed Chrome
- Black (exterior with white interior only)

BLINDS-BETWEEN-THE-GLASS®

- Light control and privacy
- Safe and convenient

GRID TYPES & SIZES

- 5/16” flat grids-between-the-glass
- 7/16” flat grids-between-the-glass
- 11/16” sculptured grids-between-the-glass

VINYL/EXTRUDED COLORS®

- White
- Almond
- Clay
- Black Nickel
- Bright Chrome
- Brass
- Silver
- Forest Green
- Bronze
- Cocoa
- Natural Oak
- Cherry
- Hillside Oak

LAMINATES

- Palm Springs Oak
- Cherry
- Natural Oak
- Forest Green
- Bronze
- Black Nickel
- Cocoa
- Silver
- Almond
- Clay

* Available in limited sizes and white only.
† Almond and clay not available on 1618
‡ Laminates available with 5/8” flat or 11/16” sculptured grids; only available on interior only; not available on 1618
§ Exterior paint available with 5/8” sculptured grids; only available with clay interior; silver and black not available with woodgrain interiors.

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Getting It Right Every Time

We build each of our products the same way we built our company: with integrity and precision. Every MI window and door is handcrafted in the United States using state-of-the-art manufacturing techniques, and is backed by rigorous in-house testing procedures. We are 100% committed to offering the styles, value, and performance you’re after.

Discover everything we have to offer at miwindows.com, or by calling 1-717-365-3300.