The 1555 vinyl double-hung replacement window combines superior design with traditional craftsmanship and style. Features like aesthetically beveled sashes and a welded sloped sill complement energy-efficient design options such as insulated dual-pane glass and heavy-duty weatherstripping, adding enhanced performance and instant curb appeal for any home.

**PERFORMANCE FEATURES**

- Warm-edge spacer system maximizes energy efficiency and improves seal performance of insulated glass units
- Interlocking sashes help reduce air infiltration
- Metal-reinforced meeting rail delivers strength and durability
- True sloping sill optimizes water drainage and eliminates unsightly weep holes
- Inverted-coil balances with detent clip prevent sash from drifting, and provide smoother operation and lower operating force
ENGINEERED TO PERFORM
- Multi-chamber mainframe design
- 3 ¼" frame depth
- 3/4" dual-pane insulated glass
- Continuous head and sill mulling for twins and triples
- Finless frame
- Wood extension jambs available for 4 3/8" and 6 3/8" wall depths

SAFETY & SECURITY FEATURES
- Dual-opposing locks create a stronger, safer seal
- Push-button night latches keep the window secure even when partially opened, providing ventilation without sacrificing safety and security
- Optional tempered glass is four times stronger than non-tempered glass and safer if broken
- Optional obscure glass allows light in while protecting privacy
- Optional Window Operating Control Device (WOCD) restricts sash opening and reduces the risk of accidental falls

CONVENIENCE & STYLE
The 1555 features the following design details on every window:
- Mortised recessed locks
- Beveled exterior profile
- Tilt-in sashes
- Integral lift rails

ENERGY-EFFICIENT FEATURES
Our dual-pane insulated glass package options help save on heating and cooling costs while enhancing home comfort
- **In cool weather**, insulated glass provides outstanding thermal performance to keep interior glass surfaces closer to room temperature, eliminating cold spots near windows
- **In warm weather**, it helps reduce solar heat gain and minimize glare to improve interior comfort
- Able to meet **ENERGY STAR®** requirements in all four climate zones

### MIN & MAX SIZING

<table>
<thead>
<tr>
<th>WIDTH</th>
<th>HEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min</td>
<td>Max</td>
</tr>
<tr>
<td>15&quot;</td>
<td>17&quot;</td>
</tr>
<tr>
<td>17 3/4&quot;</td>
<td>23 1/2&quot;</td>
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</tbody>
</table>

### CHS MAX SIZES

<table>
<thead>
<tr>
<th>WIDTH</th>
<th>HEIGHT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Min</td>
<td>Max</td>
</tr>
<tr>
<td>Twin (Individual) 37 3/4&quot;</td>
<td>77&quot; high</td>
</tr>
<tr>
<td>Twin (Overall) 75 3/4&quot;</td>
<td></td>
</tr>
<tr>
<td>Triple (Individual) 37 1/4&quot;</td>
<td></td>
</tr>
<tr>
<td>Triple (Overall) 113 3/4&quot;</td>
<td></td>
</tr>
</tbody>
</table>

* Available in 1/8" increments. DP upgrade required for any unit greater than 84" tall. Available CHS configurations are XX and XXX. 1555 Picture Window is not available with CHS.

### CREATE A CUSTOMIZED LOOK

**GRID TYPES & SIZES**
- ¼" flat grids-between-the-glass
- ¼" sculptured grids-between-the-glass

**GRID PATTERNS**

**VINYL/EXTRUDED COLORS**

- White
- Almond

### GLAZING TYPE

<table>
<thead>
<tr>
<th>GLAZING TYPE</th>
<th>U-VALUE</th>
<th>SHGC</th>
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<tbody>
<tr>
<td>Argon and Low-E glass</td>
<td>0.28</td>
<td>0.27</td>
</tr>
<tr>
<td>Argon and Low-E glass with grids</td>
<td>0.28</td>
<td>0.24</td>
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<tr>
<td>Argon and Low-E DSB glass</td>
<td>0.27</td>
<td>0.29</td>
</tr>
<tr>
<td>Argon and Low-E DSB glass with grids</td>
<td>0.27</td>
<td>0.26</td>
</tr>
<tr>
<td>Argon and HP Low-E glass</td>
<td>0.28</td>
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<tr>
<td>Argon and HP Low-E glass with grids</td>
<td>0.28</td>
<td>0.19</td>
</tr>
</tbody>
</table>

Note: all values based on standard 3/4" dual-pane IGU unless noted otherwise

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**OUR MISSION**

**Getting It Right Every Time**

We build each of our products the same way we built our company: with integrity and precision. Every MI window and door is handcrafted in the United States using state-of-the-art manufacturing techniques, and is backed by vigorous in-house testing procedures. We are 100% committed to offering the styles, value, and performance you’re after.

Discover everything we have to offer at miwindows.com, or by calling 1-717-365-3300.