



# IMPORTANT NOTICE

## Finless (Block frame) & Flange (Replacement fin) Fixed Casement window units

*This window is shipped with the glazing tape left unpeeled. This allows the installer to take out glass for proper anchoring through the jambs. After frame installation the glass must be glazed as shown below.*

**Caution: When removing glass use proper PPE (Personal Protective Equipment) including safety glasses, approved cut resistant body and hand protection. MI Windows recommends hiring a professional C-17 glazier to perform below steps.**

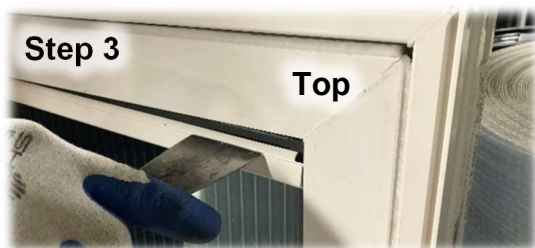
**Step 1. Using a putty knife remove glazing bead jambs (left & right).**



**Step 2. Remove glazing bead sill (bottom).**



**Step 3 (caution). Remove glazing bead head (top). Be prepared for loose glass to fall toward exterior side of window.**



**Step 4. Install window per MI label & AAMA instructions. Use countersink bit for screws, do NOT allow screw head near glass space.**

**Keep all screw heads below glass pocket.**



**Step 5. Remove blue tape liner, add 3/8" bead clear silicone to all 4 corners at the tape and across bottom and up sides 6". Use retained setting blocks as they were installed. Re-install glass, the glazing bead head, sill, and jambs last.**

